

Computational Approach to Micromechanical Contacts

Lecture 6. *Contact of rough surfaces*

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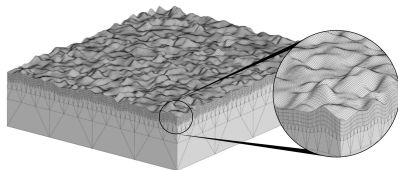
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September 2017

Problem

- Solve contact problem for two elastic half-spaces E_1, ν_1 and E_2, ν_2
- With surface roughnesses $z_1(x, y)$ and $z_2(x, y)$
- Balance of momentum $\nabla \cdot \underline{\underline{\sigma}} = 0$,
- Boundary conditions $-\sigma_z^\infty = p_0$
- Contact constraints $g \geq 0, \quad p \geq 0, \quad gp = 0$,
where $g(x, y)$ is the gap between surfaces,
 $p = -\underline{\underline{n}} \cdot \underline{\underline{\sigma}} \cdot \underline{\underline{n}}$ is the contact pressure.

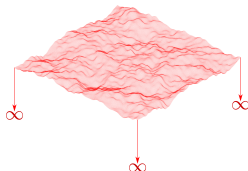
Methods

- Finite element method



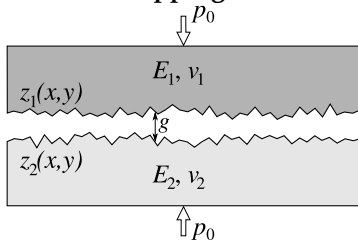
[1] Yastrebov, Wiley/ISTE (2013)

- Boundary element method



[2] Stanley & Kato, J Tribol 119 (1997)

Problem mapping

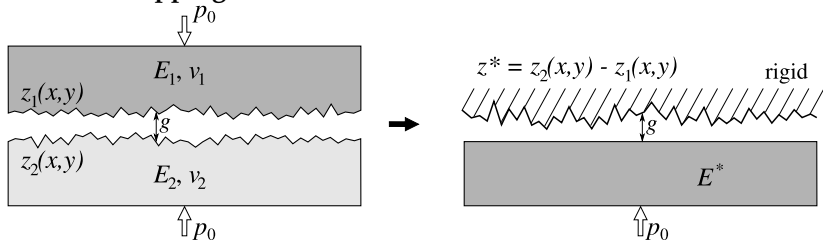


- Flat elastic^[1] half-space with $E^* = \frac{E_1 E_2}{E_2(1 - \nu_1^2) + E_1(1 - \nu_2^2)}$
- Rough rigid^[1] surface with $z^* = z_2 - z_1$
- Optimization problem^[2]: $\min \mathcal{F}$
 under constraints $p \geq 0$ and $\frac{1}{A_0} \int_A p dA = p_0$,
 with $\mathcal{F} = \int_A p [u_z/2 + g] dA$

[1] Barber, Bounds on the electrical resistance between contacting elastic rough bodies, PRSL A 459 (2003)

[2] Kalker, Variational Principles of Contact Elastostatics, J Inst Maths Applies (1977)

Problem mapping



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Asperity based models

- [1] Greenwood, Williamson. *P Roy Soc Lond A Mat* (1966)
- [2] Bush, Gibson, Thomas. *Wear* (1975)
- [3] Mc Cool. *Wear* (1986)
- [4] Thomas. *Rough Surfaces* (1999)
- [5] Greenwood. *Wear* (2006)
- [6] Carbone. *J. Mech. Phys. Solids* (2009)
- [7] Ciavarella, Greenwood, Paggi. *Wear* (2008)

Persson's model

- [8] Persson. *J. Chem. Phys.* (2001)
- [9] Persson. *Phys. Rev. Lett.* (2001)
- [10] Persson, Bucher, Chiaia. *Phys. Rev. B* (2002)
- [11] Müser. *Phys. Rev. Lett.* (2008)

Cross-link studies

- [12] Manners, Greenwood. *Wear* (2006)
- [13] Carbone, Bottiglione. *J. Mech. Phys. Solids* (2008)
- [14] Paggi, Ciavarella. *Wear* (2010)

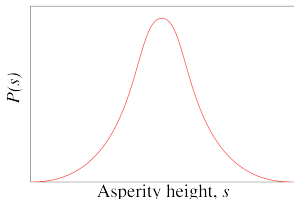
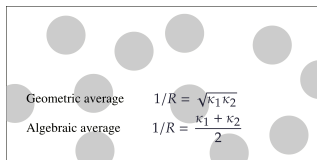


Fig. Asperity based models

Asperity based models

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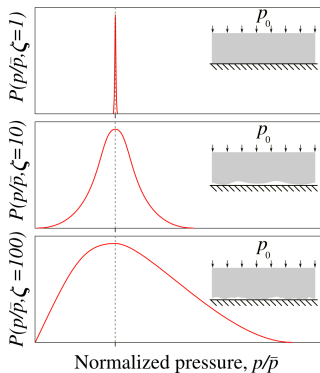


Fig. Persson's model

$$\frac{\partial P(p, \zeta)}{\partial V(\zeta)} = \frac{1}{2} \frac{\partial^2 P(p, \zeta)}{\partial p^2} \quad P(0, \zeta) = 0$$

$$V(\zeta) = \frac{1}{2} E^* m_2(\zeta) = \frac{\pi E^*}{2} \int_{k_l}^{\zeta k_l} k^3 \Phi^p(k) dk$$

Asperity based models

1. Evolution of the real contact area $A(p_0)$ for $A/A_0 \rightarrow 0$

$$\frac{A}{A_0} = \frac{\kappa}{\sqrt{\langle |\nabla z|^2 \rangle}} \frac{p_0}{E^*}$$

$$\kappa_{\text{BGT}} = \sqrt{2\pi} \approx 2.5 \text{ according to [2-5]}$$

$$\kappa_{\text{P}} = \sqrt{8/\pi} \approx 1.6 \text{ according to [6-7]}$$

2. Evolution of the real contact area $A(p_0)$ for $\forall A/A_0$

$$\frac{A}{A_0} = A(p_0, \alpha)/A_0 \text{ according to [2-5]}$$

$$\frac{A}{A_0} = \text{erf}\left(\sqrt{\frac{2}{\langle |\nabla z|^2 \rangle}} \frac{p_0}{E^*}\right) \text{ according to [6-7]}$$

[1] Greenwood, Williamson, P Roy Soc Lond A Mat 295 (1966)

[2] Bush, Gibson, Thomas, Wear 35 (1975)

[3] Mc Cool, Wear 107 (1986)

[4] Thomas, Rough Surfaces (1999)

[5] Greenwood, Wear 261 (2006)

[6] Persson, J. Chem. Phys. 115 (2001)

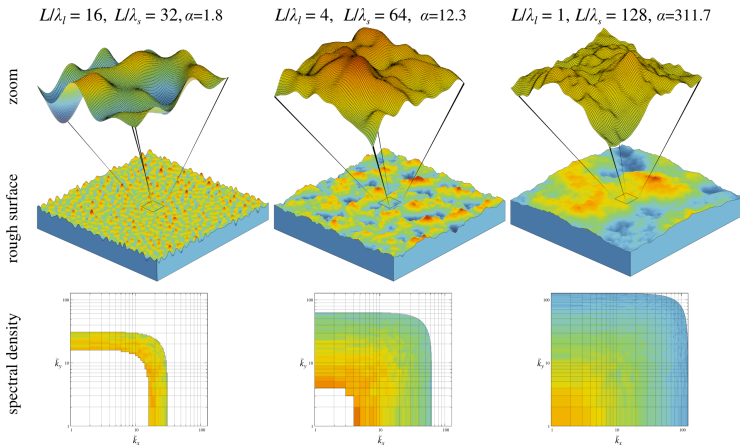
[7] Persson, Phys. Rev. Lett. 87 (2001)

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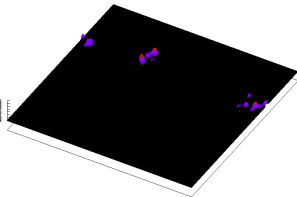
Simulations set-up

- Cut-off parameters: $L/\lambda_l \otimes L/\lambda_s = \{1, 2, 4, 8, 16\} \otimes \{32, 64, 128, 256, 512\}$
- Hurst exponent $H = \{0.4, 0.8\}$
- 10 random surface realizations per combination of parameters
- Discretization: $\{L/\Delta x\} \times \{L/\Delta x\} = 2048 \times 2048$
- Search for contact area A' , gap field $g(x, y)$ and gap PDF $P(g)$

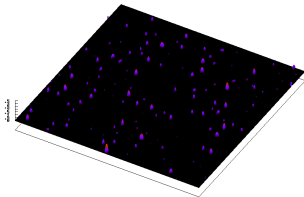


Contact area and contact pressure evolution

$L/\lambda_s=1, L/\lambda_s=32, H=0.8$
Contact pressure, $p(x,y)$



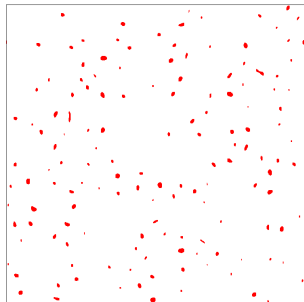
$L/\lambda_s=16, L/\lambda_s=32, H=0.8$
Contact pressure, $p(x,y)$



$L/\lambda_s=1, L/\lambda_s=32, H=0.8$
Contact area, $a(x,y)$

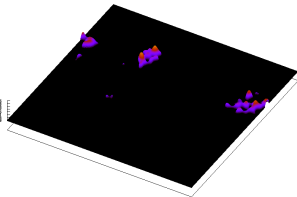


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Contact area, $a(x,y)$

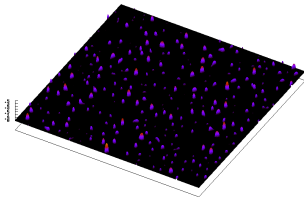


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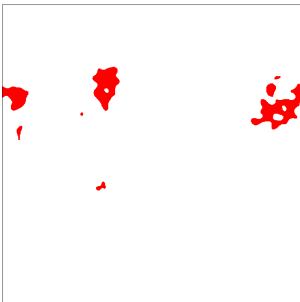
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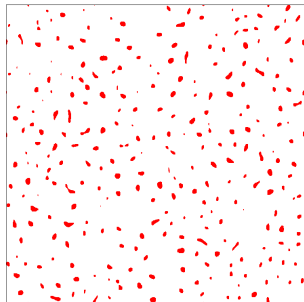
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Contact pressure, $p(x,y)$



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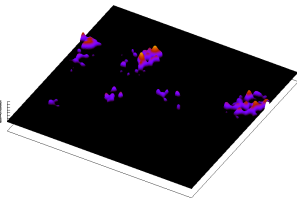


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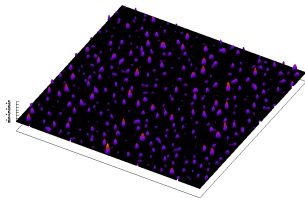


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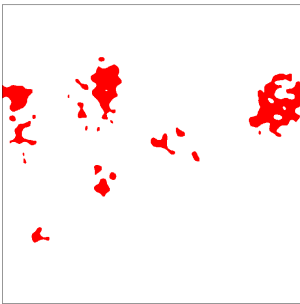
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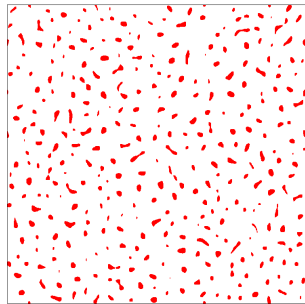
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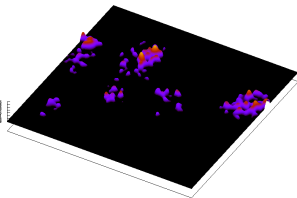


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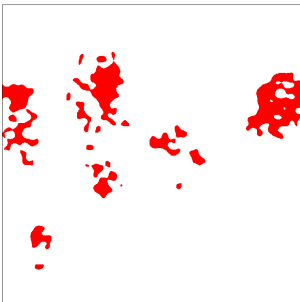


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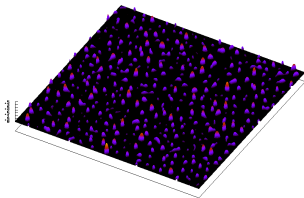
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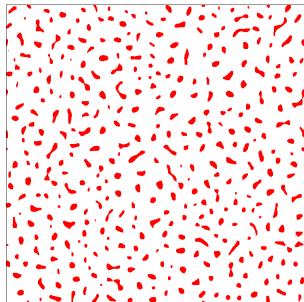
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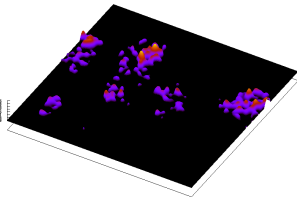


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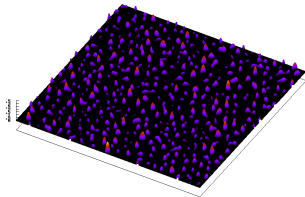


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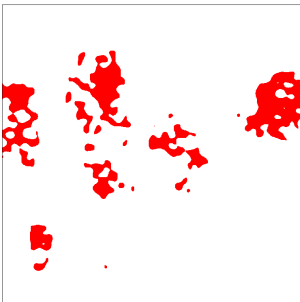
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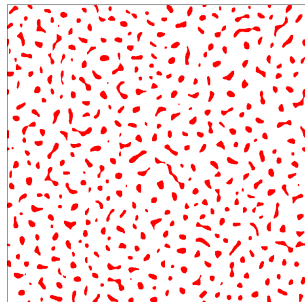
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Contact pressure, $p(x,y)$



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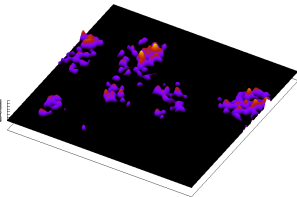


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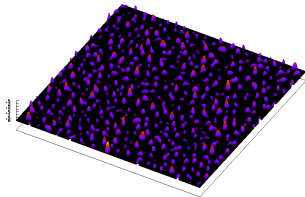


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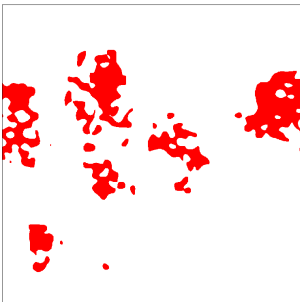
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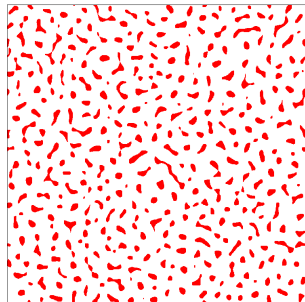
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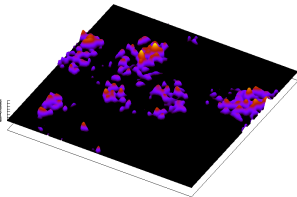


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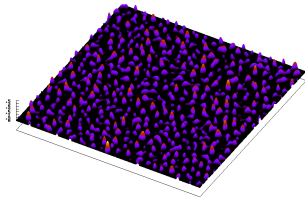


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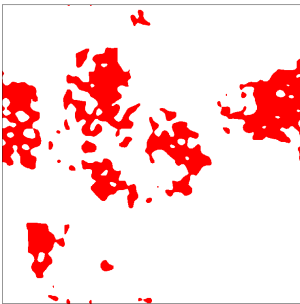
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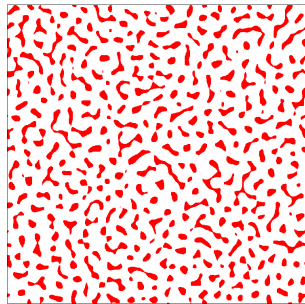
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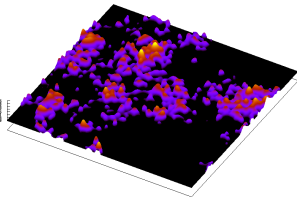


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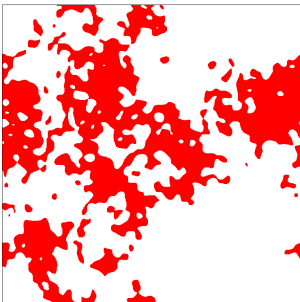


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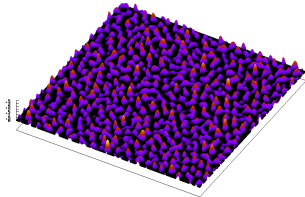
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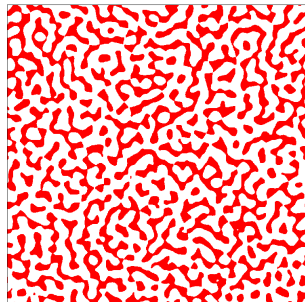
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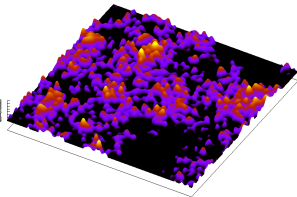


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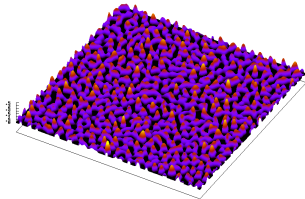


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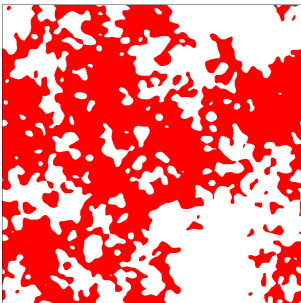
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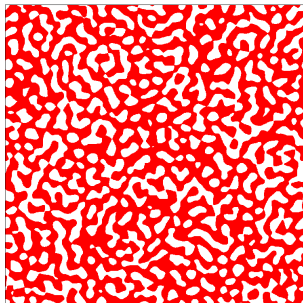
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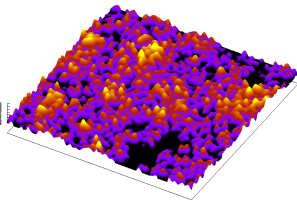


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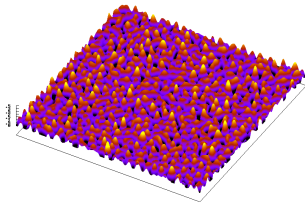


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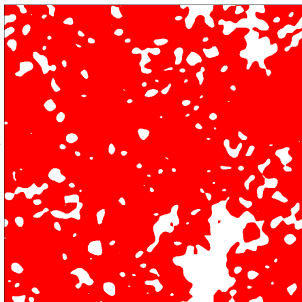
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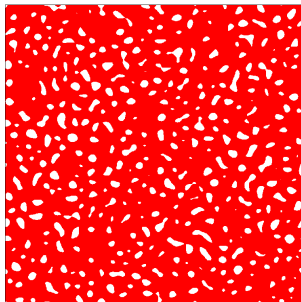
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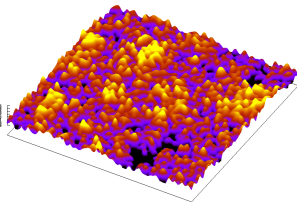


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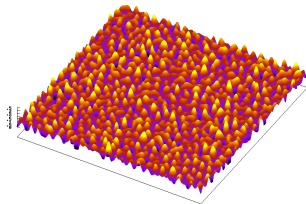


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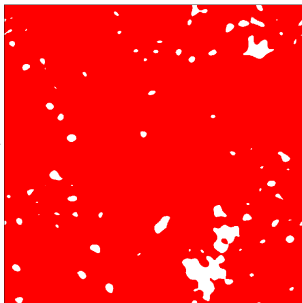
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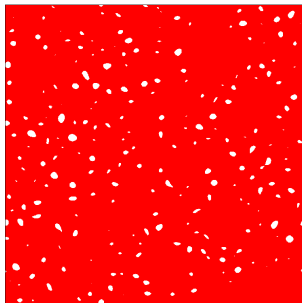
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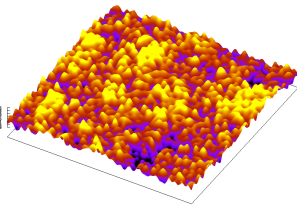


$L/\lambda_s=16, L/\lambda_s=32, H=0.8$
Contact area, $a(x,y)$

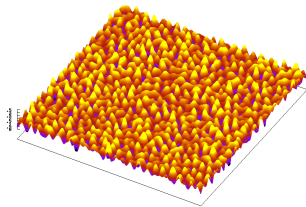


Contact area and contact pressure evolution

$L/\lambda_s=1, L/\lambda_s=32, H=0.8$
Contact pressure, $p(x,y)$



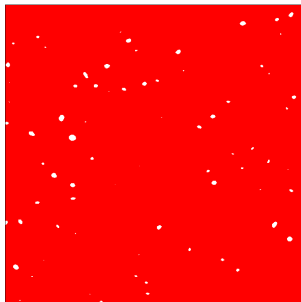
$L/\lambda_s=16, L/\lambda_s=32, H=0.8$
Contact pressure, $p(x,y)$



$L/\lambda_s=1, L/\lambda_s=32, H=0.8$
Contact area, $a(x,y)$

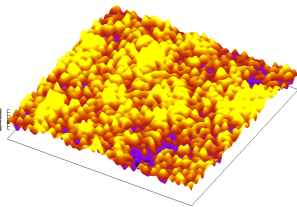


$L/\lambda_s=16, L/\lambda_s=32, H=0.8$
Contact area, $a(x,y)$

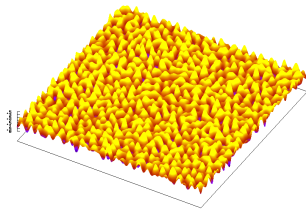


Contact area and contact pressure evolution

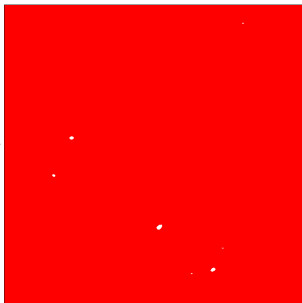
$L/\lambda_s=1, L/\lambda_s=32, H=0.8$
Contact pressure, $p(x,y)$



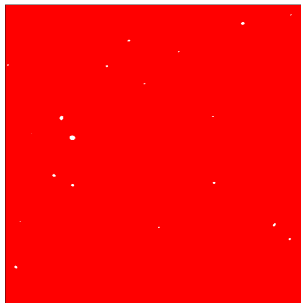
$L/\lambda_s=16, L/\lambda_s=32, H=0.8$
Contact pressure, $p(x,y)$



$L/\lambda_s=1, L/\lambda_s=32, H=0.8$
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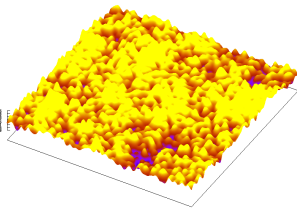


$L/\lambda_s=16, L/\lambda_s=32, H=0.8$
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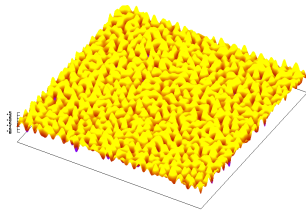


Contact area and contact pressure evolution

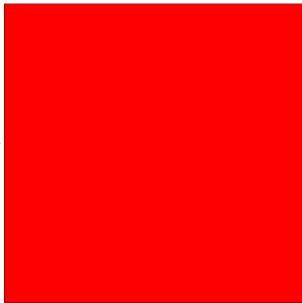
$L/\lambda_s=1, L/\lambda_s=32, H=0.8$
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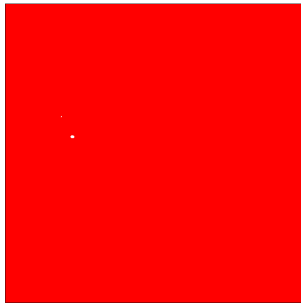
$L/\lambda_s=16, L/\lambda_s=32, H=0.8$
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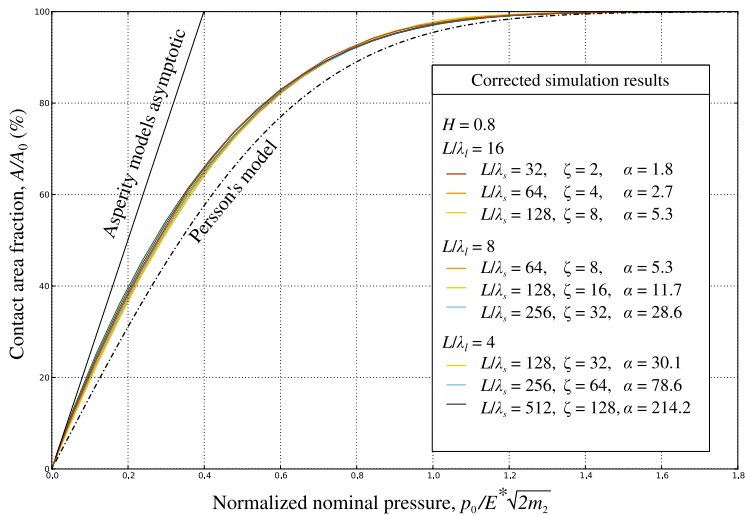
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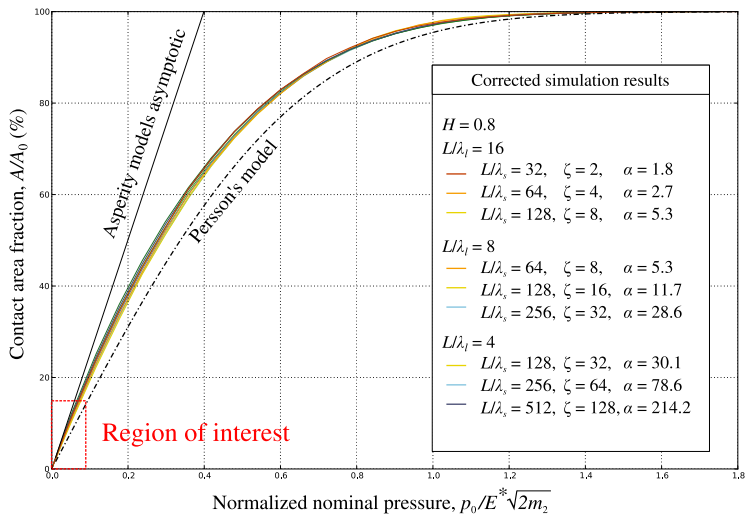
Results: contact area



Multi-asperity models asymptotic^[1,2], Persson's model^[3]

[1] Bush, Gibson, Thomas, *Wear* 35 (1975), [2] Carbone, Bottigione. *J. Mech. Phys. Solids* (2008), [3] Persson. *J. Chem. Phys.* (2001)

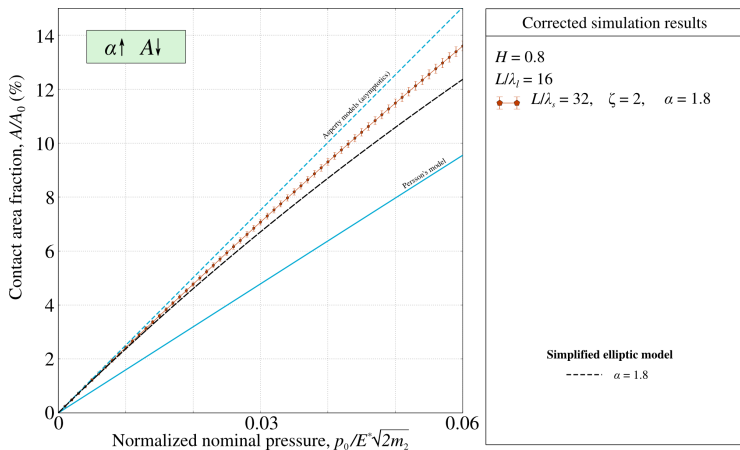
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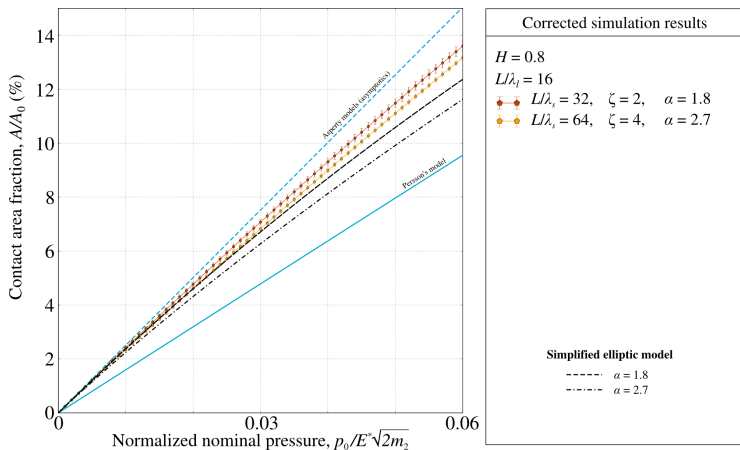
Results: contact area



Simulations VS analytical models: Persson's model^[1] and simplified elliptic model^[2]

[1] Persson. *J. Chem. Phys.* (2001), [2] Greenwood. *Wear* (2006)

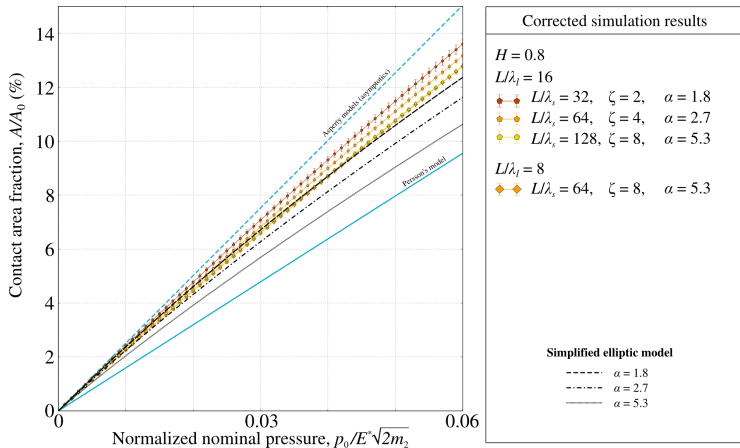
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[1] Persson. *J. Chem. Phys.* (2001), [2] Greenwood. *Wear* (2006)

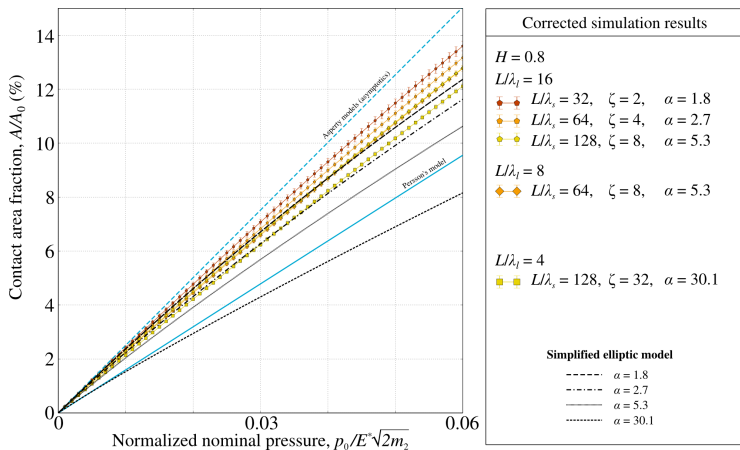
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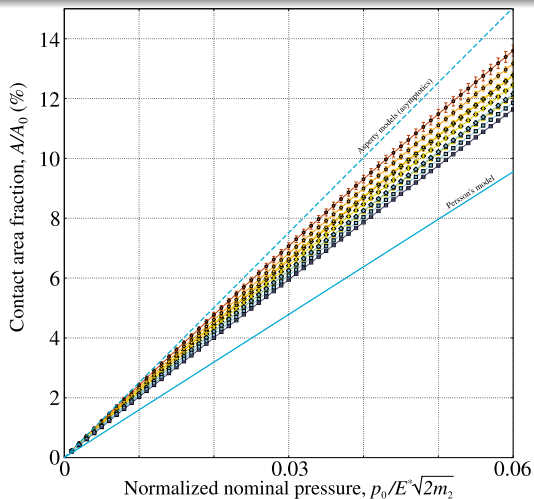
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[1] Persson. *J. Chem. Phys.* (2001), [2] Greenwood. *Wear* (2006)

Results: contact area



Corrected simulation results

$$H = 0.8$$

$$L/\lambda_f = 16$$

$$\color{red}\diamond \color{red}\diamond \quad L/\lambda_s = 32, \quad \zeta = 2, \quad \alpha = 1.8$$

$$\color{orange}\diamond \color{orange}\diamond \quad L/\lambda_s = 64, \quad \zeta = 4, \quad \alpha = 2.7$$

$$\color{yellow}\diamond \color{yellow}\diamond \quad L/\lambda_s = 128, \quad \zeta = 8, \quad \alpha = 5.3$$

$$L/\lambda_f = 8$$

$$\color{green}\diamond \color{green}\diamond \quad L/\lambda_s = 64, \quad \zeta = 8, \quad \alpha = 5.3$$

$$\color{yellow}\diamond \color{yellow}\diamond \quad L/\lambda_s = 128, \quad \zeta = 16, \quad \alpha = 11.7$$

$$\color{blue}\diamond \color{blue}\diamond \quad L/\lambda_s = 256, \quad \zeta = 32, \quad \alpha = 28.6$$

$$L/\lambda_f = 4$$

$$\color{purple}\square \color{purple}\square \quad L/\lambda_s = 128, \quad \zeta = 32, \quad \alpha = 30.1$$

$$\color{blue}\square \color{blue}\square \quad L/\lambda_s = 256, \quad \zeta = 64, \quad \alpha = 78.6$$

$$\color{purple}\square \color{purple}\square \quad L/\lambda_s = 512, \quad \zeta = 128, \quad \alpha = 214.2$$

Corrected contact area (discretization independent): “magic” formula^[1,2]

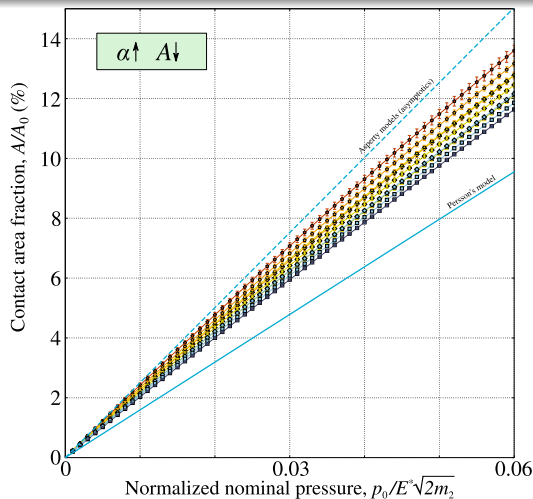
$$A_* \approx A_{\text{sim}} - \frac{\pi - 1 + \ln 2}{24} S_d \Delta x,$$

where S_d is the integral **perimeter** of the contact zones.

[1] Yastrebov, Anciaux, Molinari, *Tribol. Int.* 114 (2017)

[2] Yastrebov, Anciaux, Molinari, *J Mech Phys Solids* 107 (2017)

Results: contact area



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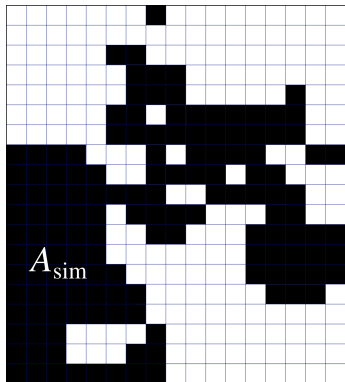
[1] Yastrebov, Anciaux, Molinari, *Tribol. Int.* 114 (2017)

[2] Yastrebov, Anciaux, Molinari, *J Mech Phys Solids* 107 (2017)

Numerical error correction

- Contact area is overestimated in simulations:

$$A_{\text{sim}} > A_*$$



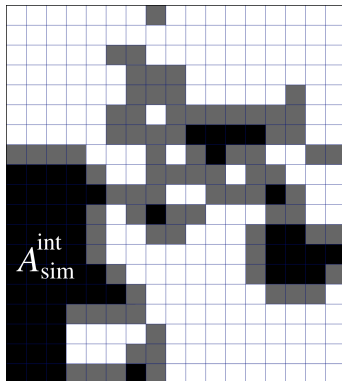
Numerical error correction

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- The overestimation is localized at boundary nodes:

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Numerical error correction

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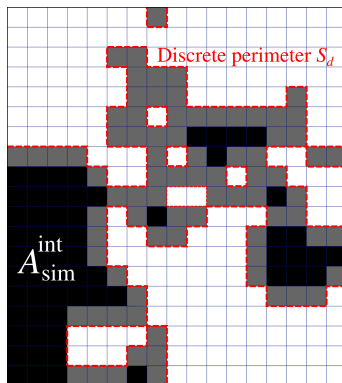
$$A_{\text{sim}} > A_*$$

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- Boundary area \sim perimeter S_d :

$$A_{\text{sim}} - A_{\text{sim}}^{\text{int}} = S_d \Delta x$$



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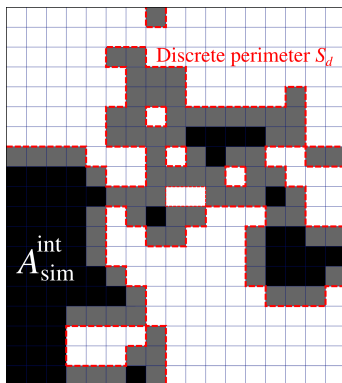
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- Boundary area \sim perimeter S_d :

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- Manhattan S_d vs Euclidean metric S :

$$\langle S \rangle = \frac{\pi}{4} \langle S_d \rangle$$



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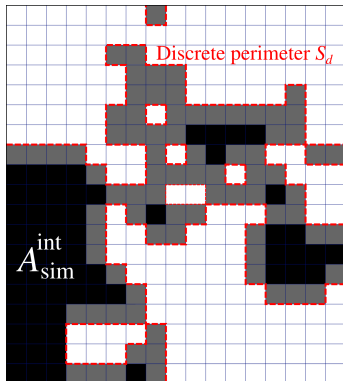
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- Manhattan S_d vs Euclidean metric S :

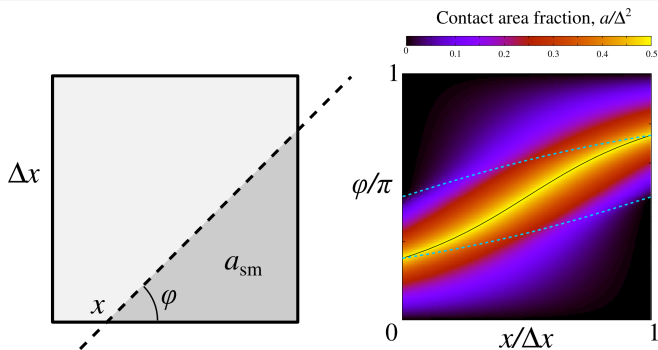
$$\langle S \rangle = \frac{\pi}{4} \langle S_d \rangle$$

- True contact area estimation:

$$A_* \approx A_{\text{sim}} - \beta \frac{\pi}{4} S_d \Delta x$$



Numerical error correction: corrective factor



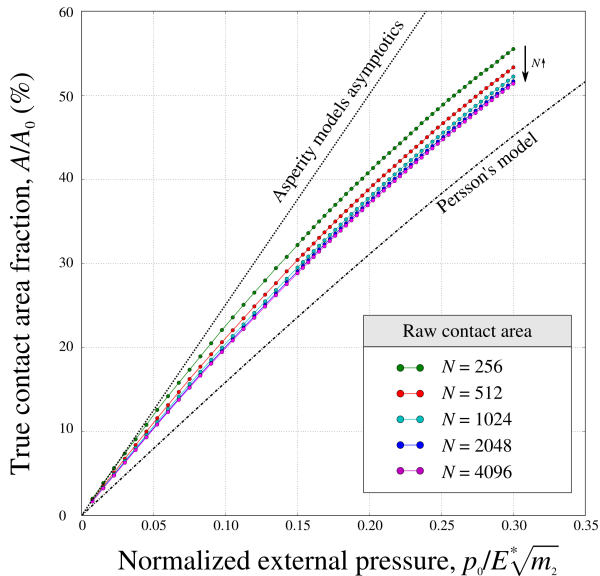
$$\text{Corrective factor } \beta = \frac{\langle a_{sm} \rangle}{\Delta x^2} = \frac{1}{\Delta x^2} \int_0^h \int_0^\pi a_{sm} P(x, \phi) dx d\phi = \frac{\pi - 1 + \ln 2}{6\pi}$$

$$\beta = 0.150387618994810151606955 \dots$$

True area estimation:

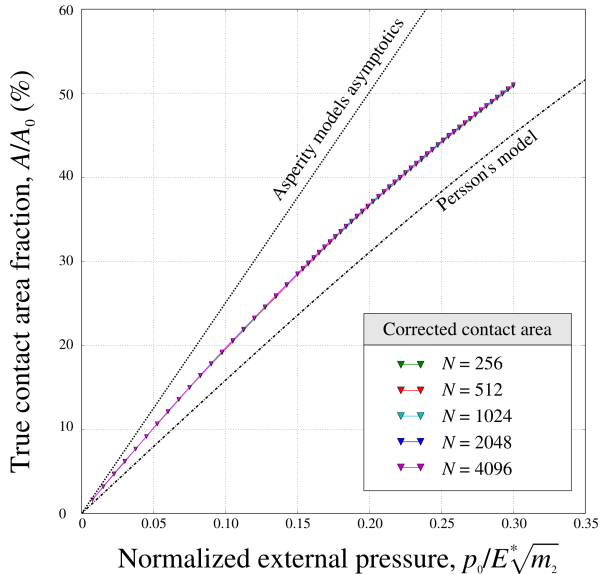
$$A_* \approx A_{sim} - \frac{\pi - 1 + \ln 2}{24} S_d \Delta x$$

Numerical error correction: convergence study



[1] Yastrebov, Anciaux, Molinari, Tribol Int 114 (2017)

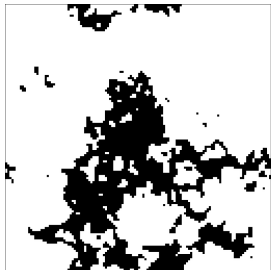
Numerical error correction: convergence study



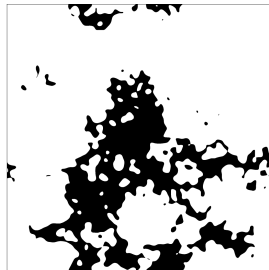
[1] Yastrebov, Anciaux, Molinari, Tribol Int 114 (2017)

Morphological correction

- Morphology of contact clusters



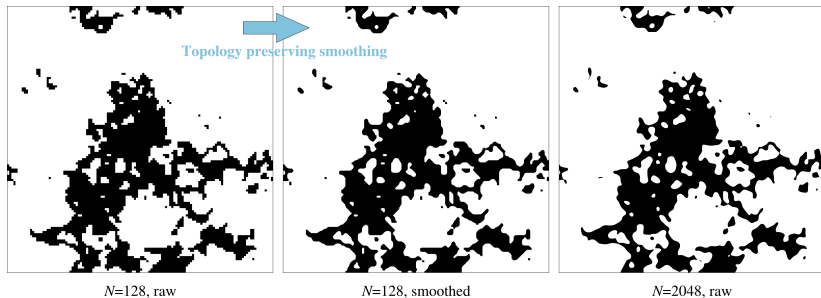
$N=128$, raw



$N=2048$, raw

Morphological correction

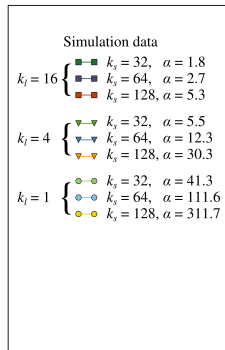
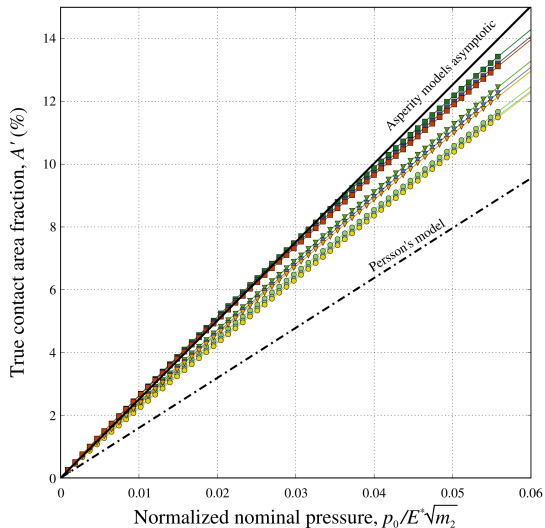
- Morphology of contact clusters



Topologically preserving smoothing results in realistic cluster geometry

[1] Couprie & Bertrand, *J Electr Imag* 13 (2004)

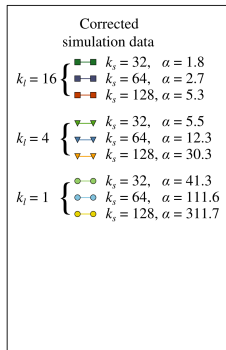
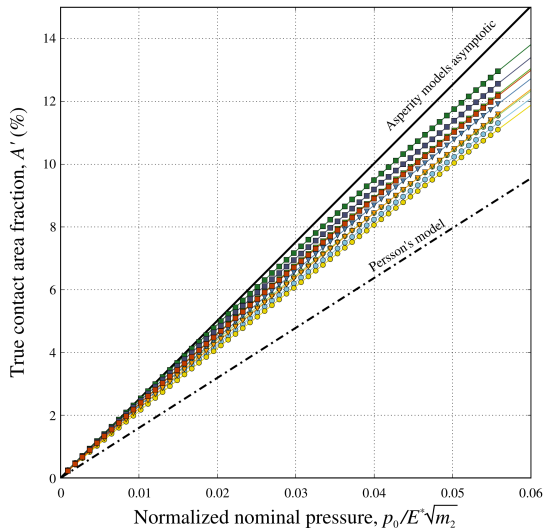
Real contact area: accurately computed



Raw data

[1] Yastrebov, Anciaux, Molinari, Int J Solids Struct 52 (2015)

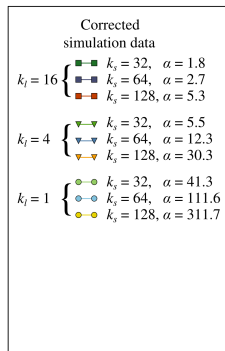
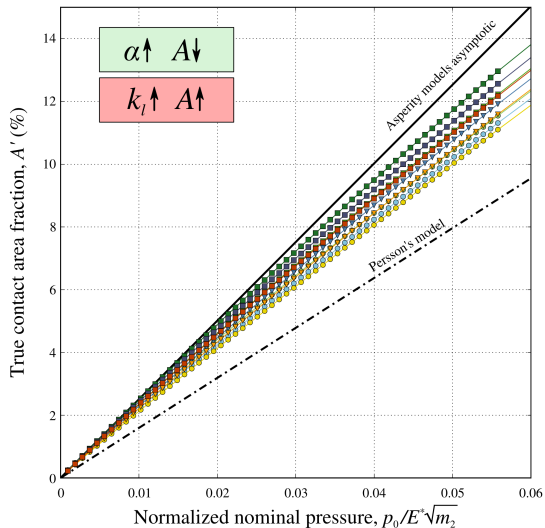
Real contact area: accurately computed



Corrected data

[2] Yastrebov, Ancaux, Molinari, *J Mech Phys Solids* 107 (2017)

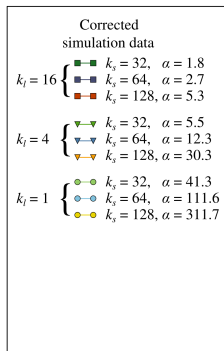
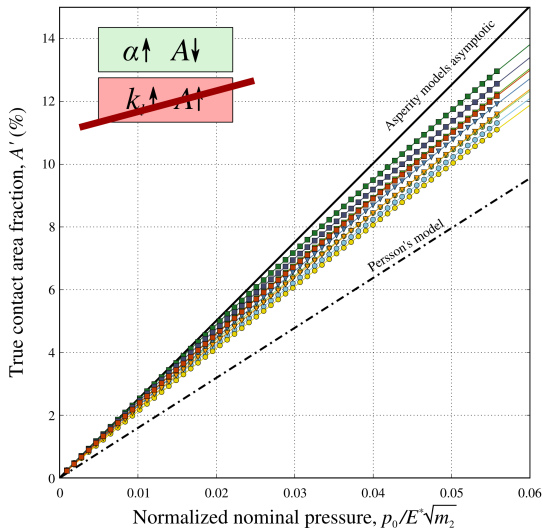
Real contact area: accurately computed



Corrected data

[2] Yastrebov, Anciaux, Molinari, *J Mech Phys Solids* 107 (2017)

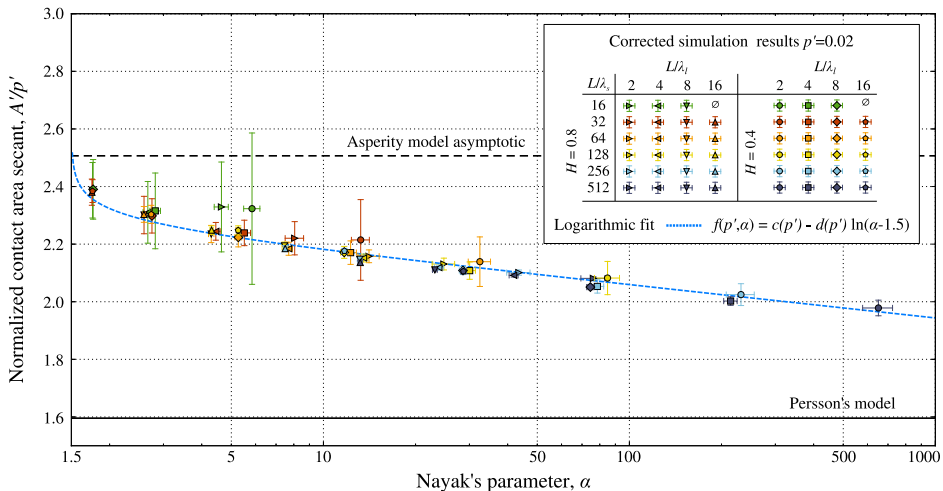
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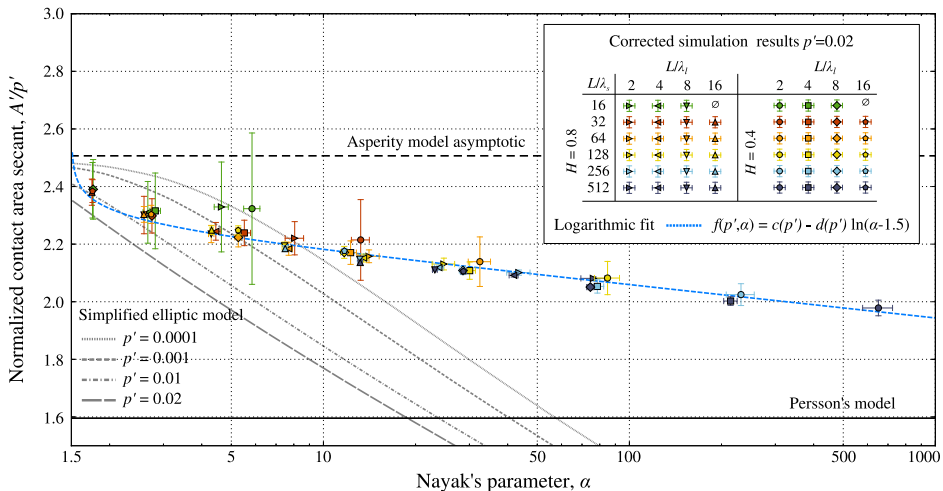
[2] Yastrebov, Anciaux, Molinari, *J Mech Phys Solids* 107 (2017)

Role of Nayak parameter α



Numerical results: [1] Yastrebov, Anciaux, Molinari, J Mech Phys Solids 107 (2017)

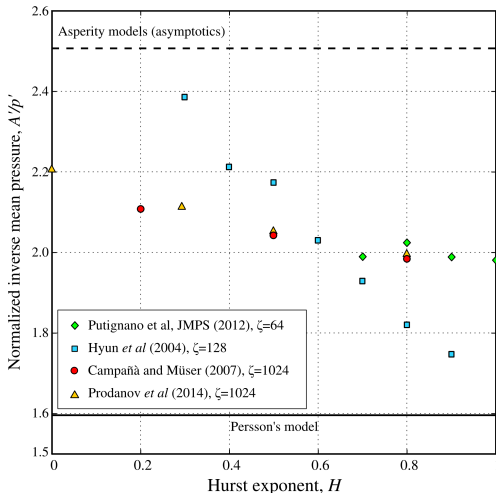
Role of Nayak parameter α



Numerical results: [1] Yastrebov, Anciaux, Molinari, J Mech Phys Solids 107 (2017)

Simplified elliptic model: [2] Greenwood, Wear (2006)

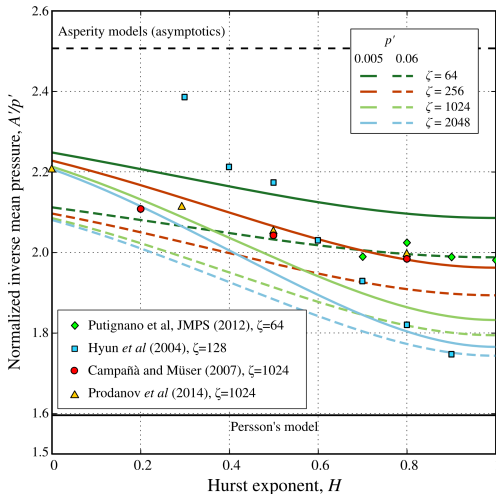
Role of Nayak parameter α



Comparison with other numerical studies
Nayak-Hurst relationship

$$\alpha(H, \zeta) = \frac{3}{2} \frac{(1-H)^2}{H(H-2)} \frac{(\zeta^{-2H}-1)(\zeta^{4-2H}-1)}{(\zeta^{2-2H}-1)^2}$$

Role of Nayak parameter α



Comparison with other numerical studies
Nayak-Hurst relationship

$$\alpha(H, \zeta) = \frac{3}{2} \frac{(1-H)^2}{H(H-2)} \frac{(\zeta^{-2H}-1)(\zeta^{4-2H}-1)}{(\zeta^{2-2H}-1)^2}$$

Phenomenological relationship

- Contact area A grows with applied pressure p_0 as

$$\frac{A}{A_0} = a(\alpha) \frac{p_0}{E^* \sqrt{2m_2}} - b(\alpha) \left[\frac{p_0}{E^* \sqrt{2m_2}} \right]^2$$

- Contact area fraction $A' = A/A_0$ grows with normalized applied pressure $p' = p_0/E^* \sqrt{2m_2}$

$$A' = a(\alpha)p' - b(\alpha)p'^2$$

- With \approx universal adimensional constants:

$$a(\alpha) = 2.35 - 0.057 \ln(\alpha - 1.5)$$

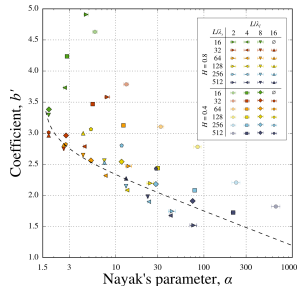
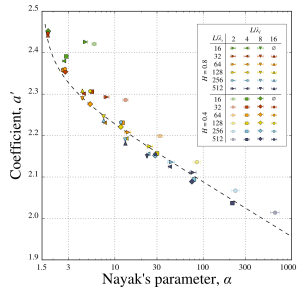
$$b(\alpha) = 2.85 - 0.24 \ln(\alpha - 1.5)$$

- Pressure dependent friction coefficient:

$$\mu(p') = \mu_0 \left[1 - \frac{b(\alpha)}{a(\alpha)} p' \right]$$

with $\mu_0 = a(\alpha)\tau_{\max}/E^* \sqrt{2m_2}$,

τ_{\max} is the maximum shear traction the contact interface can bear.



- Contact area depends weakly on Nayak parameter $\alpha = m_0 m_4 / m_2^2$

$$A' = a(\alpha)p' - b(\alpha)p'^2$$

with $a(\alpha) = 2.35 - 0.057 \ln(\alpha - 1.5)$, $b(\alpha) = 2.85 - 0.24 \ln(\alpha - 1.5)$

- No effect of fractal dimension D_f *per se* on the contact area
it affects the contact area only through the Nayak parameter
- Using the area correction technique we could go to magnifications up to 600

$$\zeta = \frac{\lambda_l}{\lambda_s} = \frac{k_s}{k_l} = \frac{q_2}{q_1} < 600$$

- Need a wider interval of Nayak parameter to be studied
May be there is a hidden dependence on the fractal dimension?



Thank you for your attention!
