Optimization Under Constraints: A Contact Problem

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### Outline

#### Introduction

- Basics of Contact and Friction
- Towards a weak form
- Optimization methods
- Resolution algorithm
- Examples

# Introduction

1 Assembled parts, e.g. engines



Aircraft's engine GP 7200 www.safran-group.com



[1] M. W. R. Savage J. Eng. Gas Turb. Power, 134:012501 (2012)

- 1 Assembled parts, e.g. engines
- 2 Railroad contacts



High speed train TGV www.sncf.com



Wilde/ANSYS wildeanalysis.co.uk

- 1 Assembled parts, e.g. engines
- 2 Railroad contacts
- 3 Gears and bearings





Bearings www.skf.com



[1] F. Massi, J. Rocchi, A. Culla, Y. Berthier Mech. Syst. Signal Pr., 24:1068-1080 (2010)

- 1 Assembled parts, e.g. engines
- 2 Railroad contacts
- **3** Gears and bearings



Helical gear www.tpg.com.tw



www.mscsoftware.com

- 1 Assembled parts, e.g. engines
- 2 Railroad contacts
- 3 Gears and bearings
- 4 Breaking systems



Assembled breaking system www.brembo.com



www.mechanicalengineeringblog.com

- 1 Assembled parts, e.g. engines
- 2 Railroad contacts
- 3 Gears and bearings
- 4 Breaking systems
- 5 Tire-road contact



Tire-road contact www.michelin.com



- 1 Assembled parts, e.g. engines
- 2 Railroad contacts
- 3 Gears and bearings
- 4 Breaking systems
- 5 Tire-road contact
- 6 Metal forming



Deep drawing www.thomasnet.com



[1] G. Rousselier, F. Barlat, J. W. Yoon Int. J. Plasticity, 25:2383-2409 (2009)

- 1 Assembled parts, e.g. engines
- 2 Railroad contacts
- 3 Gears and bearings
- 4 Breaking systems
- 5 Tire-road contact
- 6 Metal forming
- 7 Crash tests



Crash-test www.porsche.com



[1] O. Klyavin, A. Michailov, A. Borovkov www.fea.ru

- 1 Assembled parts, e.g. engines
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- 7 Crash tests
- 8 Biomechanics



J. A. Weiss, University of Utah Musculoskeletal Research Laboratories

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- 8 Biomechanics
- 9 Granular materials



Sand dunes www.en.wikipedia.org



E. Azema et al, LMGC90

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- 8 Biomechanics
- 9 Granular materials
- 10 Electric contacts



Damage at electric contact zone www.taicaan.com



www.comsol.com

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- 9 Granular materials
- 10 Electric contacts
- 11 Tectonic motions



San-Andreas fault, by M. Rightmire www.sciencedude.ocregister.com







[1] J.D. Garaud, L. Fleitout, G. Cailletaud Colloque CSMA (2009)

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- Deep drilling



Drill Bit tool RobitRocktools; extraction of geothermal energy (SINTEF, NTNU)



[1] T. Saksala, Int. J. Numer. Anal. Meth. Geomech. (2012)

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- 11 Tectonic motions
- Deep drilling
- Impact and fragmentation



Impact crater, Arizona www.MrEclipse.com et maps.google.com



Rock type, time = 103.002 s

Simulation of formation of Copernicus crater Yue Z., Johnson B. C., et al. Projectile remnants in central peaks of lunar impact craters. Nature Geo 6 (2013)

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- Impact and fragmentation
- 14 etc.



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## Physical and mathematical complexity

- Contact interface is hard to observe in situ
- Many things happen in the interface
- Strong thermo-mechanical or fluid-solid coupling in sliding
- Mathematical formulation is also non-trivial, hard to handle analytically
- Robust and accurate computational framework is needed

# Basics of Contact and Friction

Balance of momentum

 $\begin{cases} \nabla \cdot \underline{\sigma} + \underline{f}_{v} = 0 & \text{in } \Omega_{1,2} \\ \underline{\sigma} \cdot \underline{n} = \underline{t}_{0} & \text{on } \Gamma_{f} \\ \underline{u} = \underline{u}_{0} & \text{on } \Gamma_{u} \\ \mathbf{?} & \text{on } \Gamma_{c} \end{cases}$ 

- 1 No penetration
- 2 No adhesion
- 3 No shear transfer



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### Gap function

#### ■ Gap function *g*

- gap = penetration
- asymmetric function
- defined for
  - separation g > 0
  - contact g = 0
  - penetration g < 0
- governs normal contact

#### Master and slave split

Gap function is determined for all slave points with respect to the master surface



Gap between a slave point and a master surface

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#### Master and slave split

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#### Normal gap

 $g_n = \underline{n} \cdot \left[\underline{r}_s - \underline{\rho}(\xi_\pi)\right],$ <u>*n*</u> is a unit normal vector, <u>*r*</u><sub>s</sub> slave point, <u>*ρ*(\xi\_\pi)</u> projection point at master surface



Gap between a slave point and a master surface



Definition of the normal gap

Consider existence and uniqueness

#### Frictionless or normal contact conditions



 $\sigma_n^* = (\underline{\underline{\sigma}} \cdot \underline{\underline{n}}) \cdot \underline{\underline{n}} = \underline{\underline{\sigma}} : (\underline{\underline{n}} \otimes \underline{\underline{n}})$  $\underline{\sigma}_t^{**} = \underline{\underline{\sigma}} \cdot \underline{\underline{n}} - \sigma_n \underline{\underline{n}} = \underline{\underline{n}} \cdot \underline{\underline{\sigma}} \cdot (\underline{\underline{\underline{I}}} - \underline{\underline{n}} \otimes \underline{\underline{n}})$ 

#### Frictionless or normal contact conditions

#### No penetration

Always non-negative gap

 $g \geq 0$ 

#### No adhesion

Always non-positive contact pressure

 $\sigma_n^* \leq 0$ 

#### Complementary condition

Either zero gap and non-zero pressure, or non-zero gap and zero pressure

 $g \sigma_n = 0$ 

#### **No shear transfer** (*automatically*)

$$\underline{\sigma}_t^{**} = 0$$

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Improved scheme explaining normal contact conditions

#### Frictionless or normal contact conditions

#### In **mechanics**:

Normal contact conditions = Frictionless contact conditions = Hertz\_<sup>[1]</sup>-Signorini,<sup>[2]</sup>-Moreau<sup>[3]</sup> conditions also known in **optimization theory** as Karush<sup>[4]</sup>-Kuhn<sup>[5]</sup>-Tucker,<sup>[6]</sup> conditions



Improved scheme explaining normal contact conditions

$$g \ge 0, \qquad \sigma_n \le 0, \qquad g\sigma_n = 0$$

<sup>1</sup>Heinrich Rudolf Hertz (1857–1894) a German physicist who first formulated and solved the frictionless contact problem between elastic ellipsoidal bodies.

 $^2$ Antonio Signorini (1888–1963) an Italian mathematical physicist who gave a general and rigorous mathematical formulation of contact constraints.

<sup>4</sup>William Karush (1917–1997), <sup>5</sup>Harold William Kuhn (1925-2014) American mathematicians,

<sup>6</sup>Albert William Tucker (1905–1995) a Canadian mathematician.

<sup>&</sup>lt;sup>3</sup>Jean Jacques Moreau (1923-2014) a French mathematician who formulated a non-convex optimization problem based on these conditions and introduced pseudo-potentials in contact mechanics.

#### Recall:

- Convective coordinate in parent space  $\xi_i \in (-1; 1)$
- Mapping to real space

$$\underline{\underline{\rho}}(\xi_1,\xi_2,t) = \sum_{i=1}^8 N^i(\xi_1,\xi_2)\underline{\underline{\rho}}^i(t)$$



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- Tangential slip velocity <u>v</u><sub>t</sub> must take into account:
  - only tangential component
  - relative rigid body motion
  - master's deformation

$$\underline{v}_t = \frac{\partial \underline{\rho}}{\partial \xi_1} \dot{\xi}_1 + \frac{\partial \underline{\rho}}{\partial \xi_2} \dot{\xi}_2$$



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celative slip between a slave point and deformable master surface

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## **Relative sliding**

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## Relative sliding: example

#### Consider a one-dimensional example:

*P* is a projection of *A* on segment *BC*.  $x_P = \xi x_C + (1 - \xi) x_B$  (1)

Velocity of the projection point

$$\dot{x}_{P} = \underbrace{\xi \dot{x}_{C} + (1 - \xi) \dot{x}_{B}}_{\frac{\partial x_{P}}{\partial t}} + \underbrace{(x_{C} - x_{B}) \dot{\xi}}_{\frac{\partial x_{P}}{\partial \xi} \dot{\xi}}$$

Substract the velocity of point  $x_P$  for fixed  $\xi$ 

 $v_t = \dot{x}_P - \frac{\partial x_P}{\partial t} = (x_C - x_B)\dot{\xi} = \frac{\partial x}{\partial \xi}\dot{\xi}$ 

Compute tangential slip increment

 $\Delta g_t^{n+1} = \left. \frac{\partial x}{\partial \xi} \right|_{\xi^n} \left( \xi^{n+1} - \xi^n \right)$ 



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Fisherman's analogy: observing sea flow around the boat. Lie derivative: the change of a vector field along the change of another vector field

### Amontons-Coulomb's friction

$\mu \sigma_n $
0

 $\begin{array}{cc} 0 & \mathbf{\sigma}_n \\ \text{Scheme explaining frictional contact} \\ \text{conditions} \end{array}$ 

 $\underline{v}_t$ 

#### Amontons-Coulomb's friction

- **No contact** *g* > 0, *σ*<sup>*n*</sup> = 0
- Stick |<u>v</u><sub>t</sub>| = 0 Inside slip surface/Coulomb's cone

 $f = |\underline{\sigma}_t| - \mu |\sigma_n| < 0$ 

■ Slip |<u>v</u><sub>t</sub>| > 0 On slip surface/Coulomb's cone

 $f = |\underline{\sigma}_t| - \mu |\sigma_n| = 0$ 

• **Complementary condition** One is zero another one is not or vice versa

 $|\underline{\boldsymbol{v}}_t| \left( |\underline{\boldsymbol{\sigma}}_t| - \boldsymbol{\mu} |\boldsymbol{\sigma}_n| \right) = 0$ 

Direction of friction Shear and sliding are collinear

 $\underline{v}_t \parallel \underline{\sigma}_t$ 



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Scheme of 2D frictional contact



Scheme of 3D frictional contact

$$|\underline{\underline{v}}_t| \ge 0, \quad |\underline{\underline{\sigma}}_t| - \mu |\sigma_n| \le 0, \quad |\underline{\underline{v}}_t| \left( |\underline{\underline{\sigma}}_t| - \mu |\sigma_n| \right) = 0, \quad \frac{\underline{\underline{\sigma}}_t}{|\underline{\underline{\sigma}}_t|} = -\frac{\underline{\underline{v}}_t}{|\underline{\underline{v}}_t|}$$

#### More friction laws



•  $\mu_s$  static and  $\mu_k$  kinetic coefficients of friction.

# Towards a weak form

• Balance of momentum and boundary conditions

 $\nabla \cdot \underline{\underline{\sigma}} + \underline{f}_v = 0 \text{ in } \Omega = \Omega_1 \cup \Omega_2 + B.C.$ 



Two solids in contact

• Balance of momentum and boundary conditions

 $\nabla \cdot \underline{\underline{\sigma}} + f_v = 0$  in  $\Omega = \Omega_1 \cup \Omega_2 + B.C.$ 

• Balance of virtual works

$$\int_{\partial\Omega} \underline{\underline{n}} \cdot \underline{\underline{\sigma}} \cdot \delta \underline{\underline{u}} \, d\Gamma + \int_{\Omega} \left[ \underline{\underline{f}}_{\underline{v}} \cdot \delta \underline{\underline{u}} - \underline{\underline{\sigma}} \cdot \cdot \delta \nabla \underline{\underline{u}} \right] \, d\Omega = 0$$



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$$\int_{\overline{\Gamma}_{c}^{1}} \underline{\underline{n}} \cdot \underline{\underline{\sigma}} \cdot \delta \underline{\underline{\rho}} \, d\overline{\Gamma}_{c}^{1} + \int_{\overline{\Gamma}_{c}^{2}} \underline{\underline{\nu}} \cdot \underline{\underline{\sigma}} \cdot \delta \underline{\underline{r}} \, d\overline{\Gamma}_{c}^{2} + \int_{\Gamma_{f}} \underline{\underline{\sigma}}_{0} \cdot \delta \underline{\underline{u}} \, d\Gamma_{f}$$



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$$= \int_{\overline{\Gamma}_{c}^{1}} \underline{n} \cdot \underline{\underline{\sigma}} \cdot \delta(\underline{\rho} - \underline{\underline{r}}) \, d\overline{\Gamma}_{c}^{1} = \int_{\overline{\Gamma}_{c}^{1}} \left( \sigma_{n} \delta g_{n} + g_{t}^{T} \delta \xi \right) \, d\overline{\Gamma}_{c}$$



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=

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$$\int_{\overline{\Gamma}_{1}} \underline{\underline{n}} \cdot \underline{\underline{\sigma}} \cdot \underline{\delta} \underline{\underline{\rho}} \, d\overline{\Gamma}_{c}^{1} + \int_{\overline{\Gamma}_{2}} \underline{\underline{\nu}} \cdot \underline{\underline{\sigma}} \cdot \underline{\delta} \underline{\underline{r}} \, d\overline{\Gamma}_{c}^{2} =$$

$$\int_{\frac{1}{2}} \underline{\underline{m}} \cdot \underline{\underline{\sigma}} \cdot \delta(\underline{\underline{\rho}} - \underline{\underline{r}}) d\overline{\Gamma}_{c}^{1} = \int_{\overline{\Gamma}_{c}^{1}} \left( \sigma_{n} \delta g_{n} + \underline{\sigma}_{t}^{T} \delta \underline{\xi} \right) d\overline{\Gamma}_{c}^{1}$$

$$\underline{g} \cdot \underline{g} \cdot \delta(\underline{\rho} - \underline{r}) d\overline{\Gamma}_{c}^{1} = \int_{\overline{\Gamma}_{c}^{1}} \left( \sigma_{n} \delta g_{n} + \underline{\sigma}_{t}^{T} \delta \underline{\xi} \right) d\overline{\Gamma}_{c}^{1}$$

$$\int_{\Omega} \underline{g} \cdot \delta \nabla \underline{u} d\Omega + \left[ \int_{\overline{\Gamma}_{c}^{1}} \left( \sigma_{n} \delta g_{n} + \underline{\sigma}_{t}^{T} \delta \underline{\xi} \right) d\overline{\Gamma}_{c}^{1} \right] = \int_{\Gamma_{f}} \underline{\sigma}_{0} \cdot \delta \underline{u} d\Gamma + \int_{\Omega} \underline{f}_{v} \cdot \delta \underline{u} d\Omega$$

$$= \int_{\Gamma_{f}} \underline{\sigma}_{0} \cdot \delta \underline{u} d\Gamma + \int_{\Omega} \underline{f}_{v} \cdot \delta \underline{u} d\Omega$$

 $\Omega^1$ 

 $\Gamma_c^1$ п

 $\Gamma_c^2$ 

 $\Gamma_{\mu}$ 

 $\Omega^2$ 

Â

Contact term

• Balance of momentum and boundary conditions



• Balance of virtual works





• Functional space

 $\delta \underline{u}, \underline{u} \in \mathbb{H}^1(\Omega)$  Hilbert space of the first order (function and its first derivate is square integrable) and  $\underline{u}$  satisfy boundary conditions





• Balance of virtual works





 $\delta \underline{u}, \underline{u} \in \mathbb{H}^1(\Omega)$  Hilbert space of the first order (function and its first derivate is square integrable) and  $\underline{u}$  satisfy

boundary conditions and **contact conditions**, so we do optimization on a subset of  $\mathbb{H}^1(\Omega)$ .

- Optimization problem for  $F : \mathbb{V} \to \mathbb{R}$
- Find  $u \in \mathbb{V}$  s.t.  $\forall v \in \mathbb{V} : F(u) \le F(v)$
- If  $F \in C^1$  is convex then such minimizer u is a stationary point  $F'|_u = 0$

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- If  $\mathbb{K}$  is convex, then if  $u \in \mathbb{K}$  is a minimizer,  $\forall v \in \mathbb{K}, \theta \in [0, 1]$ :  $F(u) \leq F(u + \theta(v u))$

- Optimization problem for  $F : \mathbb{V} \to \mathbb{R}$
- Find  $u \in \mathbb{V}$  s.t.  $\forall v \in \mathbb{V} : F(u) \leq F(v)$
- If  $F \in C^1$  is convex then such minimizer u is a stationary point  $F'|_u = 0$
- However, finding minimizer of *F* on a subset  $\mathbb{K} \subset \mathbb{V}$  changes the story
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$$\lim_{\theta \to 0} \frac{F(u + \theta(v - u)) - F(u)}{\theta} = F'(u)(v - u) \ge 0$$

• Variational inequality for minimizer  $u \in \mathbb{K} \subset \mathbb{V}$ :

 $F'(u)(v-u) \ge 0, \quad \forall v \in \mathbb{K}$ 

#### Example of variational inequality



Minimize F(x) for  $x \in \mathbb{K} \subset \mathbb{R}$ , then the minimizer u satisfies

 $F'(u)(v-u)\geq 0, \quad \forall v\in \mathbb{K}$ 

#### Variational inequality and a simplification

• Constrained minimization problem (variational inequality)<sup>[1,2]</sup>

$$\begin{split} \int_{\Omega} \underbrace{\underline{\sigma}}_{\Omega} & \cdot \delta \nabla \underline{u} \, d\Omega + \int_{\overline{\Gamma}_{c}^{1}} \underbrace{\sigma}_{t}^{T} \delta \underbrace{\xi}_{\Sigma} \, d\overline{\Gamma}_{c}^{T} \geq \int_{\Gamma_{f}} \underbrace{\underline{\sigma}}_{0} \cdot \delta \underline{u} \, d\Gamma + \int_{\Omega} \underbrace{f_{v}}_{U} \cdot \delta \underline{u} \, d\Omega, \quad \underline{u} \in \mathbb{L}, \delta \underline{u} \in \mathbb{K} \\ & \mathbb{L} = \left\{ \underbrace{\underline{u}}_{0} \in \mathbb{H}^{1}(\Omega) \mid \underbrace{\underline{u}}_{0} = \underline{u}_{0} \text{ on } \Gamma_{u}, \ g_{n}(\underline{u}) \geq 0 \text{ on } \Gamma_{c} \right\} \\ & \mathbb{K} = \left\{ \underbrace{\delta \underline{u}}_{0} \in \mathbb{H}^{1}(\Omega) \mid \underbrace{\delta \underline{u}}_{0} = 0 \text{ on } \Gamma_{u}, \ g_{n}(\delta \underline{u}) \geq 0 \text{ on } \Gamma_{c} \right\} \end{split}$$

Duvaut, G. and Lions, J.L., 1972. Les inéquations en mécanique et en physique. Dunod, Paris, 1972
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• Use optimization theory to convert to

$$\int_{\Omega} \underline{\underline{\sigma}} \cdot \cdot \delta \nabla \underline{\underline{u}} \, d\Omega + \int_{\Gamma_c^1} \underbrace{\mathbf{C}(\sigma_n, \sigma_t, g_n, \underline{\xi}, \delta \underline{\underline{u}})}_{\text{Contact term}^*} d\Gamma_c^1 = \int_{\Gamma_f} \underline{\underline{\sigma}}_0 \cdot \delta \underline{\underline{u}} \, d\Gamma + \int_{\Omega} \underline{\underline{f}}_v \cdot \delta \underline{\underline{u}} \, d\Omega,$$

Unconstrained functional sub-spaces  $\mathbb{L} = \left\{ \underline{u} \in \mathbb{H}^{1}(\Omega) \mid \underline{u} = \underline{u}_{0} \text{ on } \Gamma_{u} \right\}$   $\mathbb{K} = \left\{ \delta \underline{u} \in \mathbb{H}^{1}(\Omega) \mid \delta \underline{u} = 0 \text{ on } \Gamma_{u} \right\}$ 

Contact term<sup>\*</sup> is defined on the *potential contact zone*  $\Gamma_c^1$ .

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Functional to be minimized  $F(\mathbf{x})$  under constraint  $g(\mathbf{x}) \ge 0$ 

- Penalty method
- Lagrange multipliers method
- Augmented Lagrangian method

Functional to be minimized  $F(\mathbf{x})$  under constraint  $g(\mathbf{x}) \ge 0$ 

#### Penalty method

New functional

 $F_{p}(\mathbf{x}) = F(\mathbf{x}) + \boxed{\epsilon \langle -g(\mathbf{x}) \rangle^{2}} = F(\mathbf{x}) + \begin{cases} 0, & \text{if } g(\mathbf{x}) \ge 0 & non-contact \\ \epsilon g^{2}(\mathbf{x}), & \text{if } g(\mathbf{x}) < 0 & contact \end{cases}$ 

where  $\epsilon$  is the penalty parameter.

• Stationary point must satisfy

 $\nabla F_p(\mathbf{x}) = \nabla F(\mathbf{x}) + 2\epsilon \langle -g(\mathbf{x}) \rangle \nabla g(\mathbf{x}) = 0$ 

- Solution **tends** to the precise solution as  $\epsilon \to \infty$
- Lagrange multipliers method
- Augmented Lagrangian method

Macaulay brackets  $\langle x \rangle = \begin{cases} x, & \text{if } x \ge 0 \\ 0, & \text{otherwise} \end{cases}$ 

Functional to be minimized  $F(\mathbf{x})$  under constraint  $g(\mathbf{x}) \ge 0$ 

- Penalty method  $F_p(\mathbf{x}) = F(\mathbf{x}) + \epsilon \langle -g(\mathbf{x}) \rangle^2$
- Lagrange multipliers method
  - New functional called Lagrangian

 $\mathcal{L}(\mathbf{x},\lambda) = F(\mathbf{x}) + \lambda g(\mathbf{x})$ 

• Saddle point problem

$$\min_{x} \max_{\lambda} \{\mathcal{L}(\mathbf{x}, \lambda)\} \longrightarrow \mathbf{x}^* \longleftarrow \min_{g(\mathbf{x}) \ge 0} \{F(\mathbf{x})\}$$

Stationary point

$$\nabla_{\mathbf{x},\lambda}\mathcal{L} = \begin{bmatrix} \nabla_{\mathbf{x}} F(\mathbf{x}) + \lambda \nabla_{\mathbf{x}} g(\mathbf{x}) \\ g(\mathbf{x}) \end{bmatrix} = 0 \text{ need to verify } \lambda \leq 0$$

Augmented Lagrangian method

Macaulay brackets  $\langle x \rangle = \begin{cases} x, & \text{if } x \ge 0\\ 0, & \text{otherwise} \end{cases}$ 

Functional to be minimized  $F(\mathbf{x})$  under constraint  $g(\mathbf{x}) \ge 0$ 

- Penalty method  $F_p(\mathbf{x}) = F(\mathbf{x}) + \epsilon \langle -g(\mathbf{x}) \rangle^2$
- **Lagrange multipliers method**  $\mathcal{L}(\mathbf{x}, \lambda) = F(\mathbf{x}) + \lambda g(\mathbf{x})$
- Augmented Lagrangian method

[Hestnes 1969], [Powell 1969], [Glowinski & Le Tallec 1989], [Alart & Curnier 1991], [Simo & Laursen 1992]

• New functional, augmented Lagrangian

$$\mathcal{L}_{a}(\mathbf{x},\lambda) = F(\mathbf{x}) + \begin{cases} \lambda g(\mathbf{x}) + \epsilon g^{2}(\mathbf{x}), & \text{if } \lambda + 2\epsilon g(\mathbf{x}) \leq 0, \text{ contact} \\ -\frac{1}{4\epsilon}\lambda^{2}, & \text{if } \lambda + 2\epsilon g(\mathbf{x}) > 0, \text{ non-contact} \end{cases}$$

Stationary point

$$\nabla_{\mathbf{x},\lambda}\mathcal{L}_{a} = \begin{cases} \begin{bmatrix} \nabla_{\mathbf{x}}F(\mathbf{x}) + \lambda \nabla_{\mathbf{x}}g(\mathbf{x}) + 2\epsilon g(\mathbf{x}) \nabla g(\mathbf{x}) \\ g(\mathbf{x}) \end{bmatrix} = 0, & \text{if contact} \\ \begin{bmatrix} \nabla_{\mathbf{x}}F(\mathbf{x}) \\ -\frac{\lambda}{\epsilon} \end{bmatrix} = 0, & \text{if non-contact} \end{cases}$$

Macaulay brackets  $\langle x \rangle = \begin{cases} x, & \text{if } x \ge 0 \\ 0, & \text{otherwise} \end{cases}$  Uzawa algorithm

#### Optimization methods: example



#### Optimization methods: example



$$F(x) = x^2 + 2x + 1$$
,  $g(x) = x \ge 0$ ,  $x^* = 0$ 



$$F(x) = x^2 + 2x + 1, \quad g(x) = x \ge 0, \quad x^* = 0$$



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$$F(x) = x^2 + 2x + 1, \quad g(x) = x \ge 0, \quad x^* = 0$$


#### Penalty method: example

$$F(x) = x^{2} + 2x + 1, \quad g(x) = x \ge 0, \quad x^{*} = 0$$

Penalty method

$$F_p(x) = F(x) + \epsilon \langle -g(x) \rangle^2$$

#### Advantages ©

- simple physical interpretation
- simple implementation
- no additional degrees of freedom
- "mathematically" smooth functional

#### Drawbacks 🙁

- practically non-smooth functional
- solution is not exact:
  - too small penalty → large penetration
  - too large penalty → ill-conditioning of the tangent matrix
- user has to choose penalty ε properly or automatically and/or adapt during convergence

# Lagrange multipliers method: example

$$F(x) = x^2 + 2x + 1, \ g(x) = x \ge 0, \ x^* = 0$$

Lagrange multipliers method

$$\mathcal{L}(x,\lambda) = F(x) + \boxed{\lambda g(x)} \rightarrow \text{Saddle point} \rightarrow \min_{x} \max_{\lambda} \mathcal{L}(x,\lambda)$$
  
Need to check that  $\lambda \leq 0$ 



#### Lagrange multipliers method: example

$$F(x) = x^2 + 2x + 1, \ g(x) = x \ge 0, \ x^* = 0$$

Lagrange multipliers method

$$\mathcal{L}(x,\lambda) = F(x) + \left\lfloor \lambda g(x) \right\rfloor \rightarrow \text{Saddle point} \rightarrow \min_{x} \max_{\lambda} \mathcal{L}(x,\lambda)$$
  
Need to check that  $\lambda \leq 0$ 

#### Advantages ©

- exact solution
- no adjustable parameters

#### Drawbacks 🙁

- Lagrangian is not smooth
- additional degrees of freedom
- not fully unconstrained:  $\lambda \leq 0$

$$F(x) = x^{2} + 2x + 1, \quad g(x) = x \ge 0, \quad x^{*} = 0$$

Augmented Lagrangian method

$$\mathcal{L}_{a}(\mathbf{x},\lambda) = F(\mathbf{x}) + \begin{cases} \lambda g(\mathbf{x}) \\ -\frac{1}{4\epsilon}\lambda^{2}, \end{cases} & \text{if } \lambda + 2\epsilon g(\mathbf{x}) \leq 0, \text{ contact} \\ \text{if } \lambda + 2\epsilon g(\mathbf{x}) > 0, \text{ non-contact} \end{cases}$$



Yellow line separates contact and non-contact regions

$$F(x) = x^{2} + 2x + 1, \quad g(x) = x \ge 0, \quad x^{*} = 0$$

Augmented Lagrangian method

$$\mathcal{L}_{a}(\mathbf{x},\lambda) = F(\mathbf{x}) + \begin{cases} \lambda g(\mathbf{x}) \\ -\frac{1}{4\epsilon}\lambda^{2}, \end{cases} & \text{if } \lambda + 2\epsilon g(\mathbf{x}) \leq 0, \text{ contact} \\ \text{if } \lambda + 2\epsilon g(\mathbf{x}) > 0, \text{ non-contact} \end{cases}$$



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$$\mathcal{L}_{a}(\mathbf{x},\lambda) = F(\mathbf{x}) + \begin{cases} \lambda g(\mathbf{x}) + \varepsilon g^{2}(\mathbf{x}), & \text{if } \lambda + 2\varepsilon g(\mathbf{x}) \leq 0, \ contact \\ -\frac{1}{4\varepsilon}\lambda^{2}, & \text{if } \lambda + 2\varepsilon g(\mathbf{x}) > 0, \ non-contact \end{cases}$$

#### Advantages 🙂

- exact solution
- smoother functional (!)
- fully unconstrained

#### Drawbacks 🙁

- additional degrees of freedom
- quite sensitive to parameter  $\epsilon$
- need to adjust *e* during convergence

## Augmented Lagrangian with Uzawa algorithm

#### Augmented Lagrangian method

$$\mathcal{L}_{a}(\mathbf{x},\lambda) = F(\mathbf{x}) + \begin{cases} \lambda g(\mathbf{x}) \\ -\frac{1}{4\epsilon}\lambda^{2}, \end{cases}, & \text{if } \lambda + 2\epsilon g(\mathbf{x}) \leq 0, \text{ contact} \\ \text{if } \lambda + 2\epsilon g(\mathbf{x}) > 0, \text{ non-contact} \end{cases}$$

Fix  $\lambda = \lambda_0$ 

$$\mathcal{L}_a(\mathbf{x},\lambda) = F(\mathbf{x}) + \lambda_0 g(\mathbf{x}) + \epsilon g^2(\mathbf{x}), \text{ if } \lambda_0 + 2\epsilon g(\mathbf{x}) \le 0$$

Converge with respect to *x* 

#### Augmented Lagrangian with Uzawa algorithm

#### Augmented Lagrangian method

$$\mathcal{L}_{a}(\mathbf{x},\lambda) = F(\mathbf{x}) + \begin{cases} \lambda g(\mathbf{x}) \\ -\frac{1}{4\epsilon}\lambda^{2}, \end{cases}, & \text{if } \lambda + 2\epsilon g(\mathbf{x}) \leq 0, \text{ contact} \\ \text{if } \lambda + 2\epsilon g(\mathbf{x}) > 0, \text{ non-contact} \end{cases}$$

Fix  $\lambda = \lambda_0$ 

$$\mathcal{L}_a(\mathbf{x},\lambda) = F(\mathbf{x}) + [\lambda_0 + \epsilon g(\mathbf{x})] g(\mathbf{x}), \text{ if } \lambda_0 + 2\epsilon g(\mathbf{x}) \le 0$$

Converge with respect to *x* and update  $\lambda_{i+1} = \lambda_i + \epsilon g(\mathbf{x})$ 

#### Augmented Lagrangian with Uzawa algorithm

#### Augmented Lagrangian method

$$\mathcal{L}_{a}(\mathbf{x},\lambda) = F(\mathbf{x}) + \begin{cases} \lambda g(\mathbf{x}) \\ -\frac{1}{4\epsilon}\lambda^{2}, \end{cases}, & \text{if } \lambda + 2\epsilon g(\mathbf{x}) \leq 0, \text{ contact} \\ \text{if } \lambda + 2\epsilon g(\mathbf{x}) > 0, \text{ non-contact} \end{cases}$$

Fix  $\lambda = \lambda_0$ Converge with respect to *x* and update  $\lambda_{i+1} = \lambda_i + \epsilon g(\mathbf{x})$ 

$$\mathcal{L}_{a}(\mathbf{x},\lambda) = F(\mathbf{x}) + [\lambda_{1} + \epsilon g(\mathbf{x})] g(\mathbf{x}), \text{ if } \lambda_{1} + 2\epsilon g(\mathbf{x}) \le 0$$

#### Application to contact problems: weak form

$$\int_{\Omega} \underline{\underline{\sigma}} \cdot \delta \nabla \underline{\underline{u}} \, d\Omega + \int_{\Gamma_c^1} \underbrace{\mathbb{C}}_{\text{Contact term}} d\Gamma_c^1 = \int_{\Gamma_f} \underline{\underline{\sigma}}_0 \cdot \delta \underline{\underline{u}} \, d\Gamma + \int_{\Omega} \underline{f}_v \cdot \delta \underline{\underline{u}} \, d\Omega,$$
$$\underline{\underline{u}} \in \mathbb{L}, \delta \underline{\underline{u}} \in \mathbb{K}, \qquad \mathbb{L} = \{ \underline{\underline{u}} \in \mathbb{H}^1(\Omega) \mid \underline{\underline{u}} = \underline{\underline{u}}_0 \text{ on } \Gamma_u \}, \quad \mathbb{K} = \{ \delta \underline{\underline{u}} \in \mathbb{H}^1(\Omega) \mid \delta \underline{\underline{u}} = 0 \text{ on } \Gamma_u \}$$
$$\blacksquare \text{ Penalty method}$$

Pressure: 
$$\sigma_n = \epsilon g_n$$
, Shear:  $\underline{\sigma}_t = \begin{cases} \epsilon \underline{g}_t, & \text{if stick } |\sigma_t| < \mu |\sigma_n | \\ \mu \epsilon g_n \delta \underline{g}_t / |\delta \underline{g}_t|, & \text{if slip } |\sigma_t| = \mu |\sigma_n | \end{cases}$ 

Contact term

 $C = C(g_n, \underline{g}_t, \delta g_n, \delta \underline{g}_t) = \sigma_n \delta g_n + \underline{\sigma}_t \cdot \delta \underline{g}_t$ 

#### Application to contact problems: weak form

$$\int_{\Omega} \underline{\underline{\sigma}} \cdot \delta \nabla \underline{\underline{u}} \, d\Omega + \int_{\Gamma_c^1} \underbrace{\mathbb{C}}_{\text{Contact term}} d\Gamma_c^1 = \int_{\Gamma_f} \underline{\underline{\sigma}}_0 \cdot \delta \underline{\underline{u}} \, d\Gamma + \int_{\Omega} \underline{\underline{f}}_v \cdot \delta \underline{\underline{u}} \, d\Omega,$$

 $\underline{u} \in \mathbb{L}, \delta \underline{u} \in \mathbb{K}, \qquad \mathbb{L} = \left\{ \underline{u} \in \mathbb{H}^1(\Omega) \mid \underline{u} = \underline{u}_0 \text{ on } \Gamma_u \right\}, \quad \mathbb{K} = \left\{ \delta \underline{u} \in \mathbb{H}^1(\Omega) \mid \delta \underline{u} = 0 \text{ on } \Gamma_u \right\}$ 

Augmented Lagrangian method

Contact term

$$C = C(g_n, \underline{g}_t, \lambda_n, \underline{\lambda}_t, \delta g_n, \delta \underline{g}_t, \delta \lambda_n, \delta \underline{\lambda}_t)$$

$$C = \begin{pmatrix} -\frac{1}{e} \left( \lambda_n \delta \lambda_n - \underline{\lambda}_t \cdot \delta \underline{\lambda}_t \right), & \text{if non-contact } \lambda_n + \epsilon g_n \ge 0 \\ \hat{\lambda}_n \delta g_n + g_n \delta \lambda_n + \underline{\lambda}_t \cdot \delta \underline{g}_t + \underline{g}_t \cdot \delta \underline{\lambda}_t, & \text{if stick } |\underline{\lambda}_t| \le \mu |\hat{\sigma}_n| \\ \hat{\lambda}_n \delta g_n + g_n \delta \lambda_n + \mu \hat{\sigma}_n - \mu \hat{\sigma}_n \frac{\underline{\lambda}_t}{|\underline{\lambda}_t|} \cdot \delta \underline{g}_t - \frac{1}{e} \left( \lambda_t + \mu \hat{\sigma}_n \frac{\underline{\lambda}_t}{|\underline{\lambda}_t|} \right) \cdot \delta \underline{\lambda}_t, & \text{if slip } |\underline{\lambda}_t| \ge \mu |\hat{\sigma}_n| \\ \text{where } \hat{\lambda}_n = \lambda_n + \epsilon g_n \text{ and } \underline{\lambda}_t = \underline{\lambda}_t + \epsilon \underline{g}_t. \end{cases}$$

#### Application to contact problems: linearization

Non-linear equation

$$R(\underline{u}, \underline{f}) = 0$$

- Contains  $\delta g_n, \delta g_1$
- Use Newton-Raphson method
- Initial state at step *i*

$$R(\underline{u}^i, \underline{f}^i) = 0$$

• Should be also satisfied at step i + 1

$$R(\underline{u}^{i+1}, \underline{f}^{i+1}) = R(\underline{u}^i + \delta \underline{u}, \underline{f}^{i+1}) = 0$$

Linearize

$$R(\underline{u}^{i} + \delta \underline{u}, \underline{f}^{i+1}) = R(\underline{u}^{i}, \underline{f}^{i+1}) + \frac{\partial R(\underline{u})}{\partial \underline{u}} \delta \underline{u} = 0$$

• Finally

$$\delta \underline{u} = - \underbrace{\left[\frac{\partial R(\underline{u})}{\partial \underline{u}}\right]^{-1}}_{\text{contains } \Delta \delta g_{n}, \Delta \delta g_{i}} R(\underline{u}^{i})$$

• NB: Contact problem does not satisfy conditions of Kantorovich theorem on the convergence of Newton's method.

#### Variation of geometrical quantities

#### Normal gap

• First variation enters in the residual vector:

 $\delta g_n = \underline{n} \cdot (\delta \underline{r}_s - \delta \underline{\rho})$ 

Second variation enters in the tangent matrix:

$$\Delta \delta g_n = -\underline{\boldsymbol{n}} \cdot \left( \delta \frac{\partial \underline{\boldsymbol{\rho}}}{\partial \underline{\xi}}^T \Delta \underline{\xi} + \Delta \frac{\partial \underline{\boldsymbol{\rho}}}{\partial \underline{\xi}}^T \delta \underline{\xi} \right) - \Delta \underline{\xi}^T \underbrace{\mathbb{H}}_{\approx} \delta \underline{\xi} + g_n \left( \Delta \underline{\xi}^T \underbrace{\mathbb{H}}_{\approx} + \underline{\boldsymbol{n}} \cdot \Delta \frac{\partial \underline{\boldsymbol{\rho}}}{\partial \underline{\xi}}^T \right) \underbrace{\bar{A}}_{\approx} \left( \underline{\boldsymbol{n}} \cdot \delta \frac{\partial \underline{\boldsymbol{\rho}}}{\partial \underline{\xi}} + \underbrace{\mathbb{H}}_{\approx} \delta \underline{\xi} \right)$$

#### Variation of geometrical quantities

#### Convective coordinate of the projection

• First variation enters in the residual vector:

$$\delta_{\sim}^{\xi} = \left[ \underbrace{\mathbf{A}}_{\approx} - g_n \underbrace{\mathbf{H}}_{\approx} \right]^{-1} \left( \frac{\partial \underline{\rho}}{\partial_{\sim}^{\xi}} \cdot (\delta \underline{\mathbf{r}}_s - \delta \underline{\rho}) + g_n \underline{\mathbf{n}} \cdot \delta \frac{\partial \underline{\rho}}{\partial_{\sim}^{\xi}} \right)$$

Second variation enters in the tangent matrix:

$$\begin{split} \Delta \delta \xi &= (g_n \underbrace{\mathbb{H}} - \underbrace{\mathbb{A}}_{\approx})^{-1} \left\{ \frac{\partial \underline{\rho}}{\partial \underline{\xi}} \cdot \left( \delta \frac{\partial \underline{\rho}}{\partial \underline{\xi}}^T \Delta \xi + \Delta \frac{\partial \underline{\rho}}{\partial \underline{\xi}}^T \delta \underline{\xi} \right) + \Delta \xi^T \left( \frac{\partial \underline{\rho}}{\partial \underline{\xi}} \cdot \frac{\partial^2 \underline{\rho}}{\partial \underline{\xi}^2} \right) \delta \underline{\xi} - \\ &- g_n \underline{\mu} \cdot \left( \delta \frac{\partial \underline{\rho}}{\partial \underline{\xi}^2} \Delta \underline{\xi} + \Delta \frac{\partial^2 \underline{\rho}}{\partial \underline{\xi}^2} \delta \underline{\xi} \right) - g_n \Delta \underline{\xi}^T \left( \underline{\mu} \cdot \frac{\partial^2 \underline{\rho}}{\partial \underline{\xi}^3} \right) \delta \underline{\xi} + \\ &+ \left[ g_n \left( \delta \frac{\partial \underline{\rho}}{\partial \underline{\xi}} + \frac{\partial^2 \underline{\rho}}{\partial \underline{\xi}^2} \delta \underline{\xi} \right) \cdot \frac{\partial \underline{\rho}}{\partial \underline{\xi}}^T \underbrace{\mathbb{A}}_{\approx} - \delta g_n \underbrace{\mathbb{E}}_{n} \right] \left( \underline{\mu} \cdot \Delta \frac{\partial \underline{\rho}}{\partial \underline{\xi}} + \underbrace{\mathbb{H}}_{\approx} \Delta \underline{\xi} \right) + \\ &+ \left[ g_n \left( \Delta \frac{\partial \underline{\rho}}{\partial \underline{\xi}} + \frac{\partial^2 \underline{\rho}}{\partial \underline{\xi}^2} \Delta \underline{\xi} \right) \cdot \frac{\partial \underline{\rho}}{\partial \underline{\xi}}^T \underbrace{\mathbb{A}}_{\approx} - \Delta g_n \underbrace{\mathbb{E}}_{\approx} \right] \left( \underline{\mu} \cdot \delta \frac{\partial \underline{\rho}}{\partial \underline{\xi}} + \underbrace{\mathbb{H}}_{\approx} \delta \underline{\xi} \right) \right\} \end{split}$$

# Example

- Use penalty method to enforce Dirichlet BC
- Use penalty method to enforce contact constraints
- First, detect contact elements
- Second, construct updated residual vector and tangent matrix



- Strong mesh refinement is required
  - especially at **unknown edges** of contact zones



Typical mesh for fretting analysis [L. Sun, H. Proudhon, G. Cailletaud, 2011] 2D ~ 30 000 DoFs, 3D ~ 5 000 000 DoFs

- Strong mesh refinement is required
  - especially at unknown edges of contact zones





Infinite contact pressure and/or its derivative

- Strong mesh refinement is required
  - especially at unknown edges of contact zones
- **Slow change** of boundary conditions:
  - strong non-linearities of contact/friction problems
  - non-uniqueness of solution for frictional problems

Infinite looping



Initial guess  $R(x_0, f_0) = 0$ 

- Strong mesh refinement is required
  - especially at unknown edges of contact zones
- **Slow change** of boundary conditions:
  - strong non-linearities of contact/friction problems
  - non-uniqueness of solution for frictional problems

Infinite looping



Too rapid change in boundary conditions  $R(x_0, f_1) \neq 0$ 

- Strong mesh refinement is required
  - especially at unknown edges of contact zones
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Iterations of Newton-Raphson method 
$$R(x_0, f_1) + \frac{\partial R}{\partial x}\Big|_{x_0} \delta x = 0 \rightarrow \delta x = -\frac{\partial R}{\partial x}\Big|_{x_0}^{-1} R(x_0, f_1) \rightarrow x^1 = x_0 + \delta x$$

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Initial guess  $R(x_0, f_0) = 0$ 

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#### Convergence to a "false" solution



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■ Infinite looping, e.g.



- Change of the contact state (contact/non-contact, stick/slip)
- Interplay between stiffness, friction and augmented Lagrangian coefficients<sup>[1]</sup>
- Combination of non-linearities (e.g., plasticity+contact)

- Simulation of a deep drawing problem
- Finite strain plasticity + frictional contact



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# Cylinder-plane frictional contact

■ Non-conservative problem, history of loading is crucial



## Cylinder-plane frictional contact

Non-conservative problem, history of loading is crucial





Press in 100 increments,  $u_z \sim t^2$ 

# Cylinder-plane frictional contact

■ Non-conservative problem, history of loading is crucial





Shift in 100 increments,  $u_z \sim t$
#### Cylinder-plane frictional contact

#### Non-conservative problem, history of loading is crucial



Before sticking, every point of the contact interface has to pass through the slip zone. It is impossible when loaded too fast.

## Warning friction!

- For dissimilar materials, the *friction matters* even in normal contact
- The problem is thus path-dependent, the B.C. should be changed slowly



## Warning friction!



[1] A.G. Shvarts, PhD thesis, MINES ParisTech (2019)









#### Shallow ironing test

- Deformable-on-deformable frictional sliding
- Results obtained by different groups<sup>1,2,3,4,5,6</sup> differ significantly
- Local and global friction coefficients may differ



[1] Fischer K. A., Wriggers P., "Mortar based frictional contact formulation for higher order interpolations using the moving friction cone", Computer Methods in Applied Mechanics and Engineering, vol. 195, p. 5020-5036, 2006.

[2] Hartmann S., Oliver J., Cante J. C., Weyler R., Hernández J. A., "A contact domain method for large deformation frictional contact problems. Part 2: Numerical aspects", Computer Methods in Applied Mechanics and Engineering, vol. 198, p. 2607-2631, 2009.

[3] Yastrebov V. A., "Computational contact mechanics: geometry, detection and numerical techniques", Thèse CdM & Onera, 2011.

[4] Kudawoo A. D., "Problèmes industriels de grande dimension en mécanique numérique du contact : performance, fiabilité et robustesse", Thèse @ LMA & LAMSID, 2012.

[5] Poulios K., Renard Y., "A non-symmetric integral approximation of large sliding frictional contact problems of deformable bodies based on ray-tracing", soumis, 2014.

[6] Zhou Lei's blog, http://kt2008plus.blogspot.de



#### Shallow ironing test

- No agreement between authors
- Dif. authors used dif. meshes (quadrilateral lin./sq., triangular lin.)
- Dif. authors used either finite or infinitesimal strain formulation



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## Reading

- It's just a tip of the "Computational Contact Mechanics" iceberg
- Contact discretization and integration
- Smoothing techniques
- Energy conservative methods for dynamics

#### Infinitesimal deformation / infinitesimal sliding







## Reading

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 $\mathcal{L}_a(x,\lambda)$ 

#### Merci de votre attention!